

Claims:

1. A method of producing hose-like knitwear, so as of a sock, etc., which knitwear is closed at one end by using a one-cylinder circular knitting machine provided with a dial plate situated above a needle cylinder and equipped with dial sinkers to be used for co-operation with needles during make - up and transferring the knitwear, characterized in that at first make - up of the toe knitting on needles (1) and the first half of the dial sinkers (4) corresponding to the heel part of the knitwear is carried out, whereafter, the toe pouch (V) is knitted in reverse run on the first half-circle of needles (1), and the part of the knitwear, which is retained on dial sinkers (4), having been knitted on the first half-circle of needles (1), is transferred onto the transferring means (5,6,51,61) and it is transferred towards the second half of the dial sinkers (4'), whereafter, it is transferred on them and from them it is then transferred to the corresponding needles (1) of the second half-circle.

2. A method of Claim 1 characterized in that the part of the knitwear retained on the dial sinkers (4) is taken off the dial sinkers (4) by the transferring means (5,6,51,61) and it is overturned by 180° by them towards the second half of the dial sinkers (4'), which sinkers take it off the transferring means (5,6,51,61) and then it is transferred from the dial sinkers (4') of the second half-circle, onto the needles (1) of the second half-circle.

3. A method of Claim 1 characterized in that by retracting the first half of the dial

sinkers (4) with loops of the retained knitwear part towards a smaller diameter the loops are taken off and hanged on the working ends of the transferring means (5,6,51,61) and after overturning by 180°, by putting out of the second half of the corresponding retracted apparatus sinkers (4'), the loops of the overturned part of the knitting are taken off the working ends of the transferring means (5,6,51,61) and they are transferred above the needles (1) of the second half-circle, which needles then lift and take it over.

4. One-cylinder circular knitting machine for production of hose-like knitwear, such as socks, etc., that are closed at one of their ends, provided with an dial plate situated above the needle cylinder of the machine and equipped with dial sinkers for cooperation with needles during transferring the knitting, characterized in that it is provided with a device for transferring the retained knitting of the toe pouch (V) knitted on a half-circle of needles (1) from one half of the dial sinkers (4) to the other half of the dial sinkers (4').

5. One-cylinder circular knitting machine for production of hose-like knitwear of claim 4, characterized in that the device for transferring of the retained knitwear from one half of the dial sinkers (4) to the other half of the apparatus sinkers (4') is comprised of two half-circle plates (5, 6) arranged side by side and deposited controllably swingingly on the dial plate (3) with 180° swing around its transverse axis and provided on their circular ends with adjacently positioned transferring sinkers (51, 61) angularly situated so that they reach in between the dial sinkers (4 or 4').

6. One-cylinder circular knitting machine for production of hose-like knitwear of claim 4, characterized in that the first transferring sinkers (51) situated on one half-circle plate (5) are on their working ends provided with hook-like ends with recesses (510) and with the before them formed oblique edges (511) for transfer of knitting loops and the other transferring sinkers (61) are provided with rounded edges (610) situated opposite to the recesses (510) and the oblique edges (511) of the first transferring sinkers (51).